

AC6D35HC

STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum 6063-T52/T6 alloy.

BLADES: Stationary blades are .081" thk. (nominal) extruded

aluminum 6063-T52/T6 alloy. Adjustable Blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6

alloy. Blades are approximately 4½" on centers.

LOUVER FACE: Full width sill with head and blades contained within

 $jambs. \, Concealed \, mullion \, with \, continuous \, length \, stationary \,$

blade.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are ½" dia. plated and machined steel. The pivot is locked to the $\frac{5}{6}$ " dia. aluminum linkage rod by a ½ - 20 set screw

with epoxy locking patch.

BEARINGS: Celcon bearing material so there will be no metal to metal

friction.

SHAFT: 1/2" dia. aluminum "Pin-Lock" rod.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₁₆ aluminum mesh, .011" dia., -or- ¹/₂" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill

ACTUATOR: 120 VAC spring return normally closed.

133 in-lbs. torque.

OPTIONS

Finishes - Enamels, Epoxies, etc.

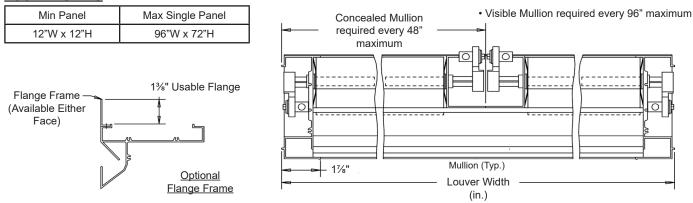
Other screens available.

Actuators - Electric, Pneumatic, Manual, etc.

NOTES

- 1. ½" nominal deduction will be made to the opening size given.
- 2. Approximate shipping weight is 5.7 lbs./sq.ft.

LOUVER SIZES



In the interest of product development, Airline Louvers reserves the right to make changes without notice.

Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location			WOONAL TO
		Opening Size		Louver Size		Mullion	Screens				<u>Union Made</u>
Arch. / Eng. :						EDR:		ECN:		Job:	
Contractor:											
Project:						Date:		DWN:		DWG:	

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Not to scale